


<https://ABSCert.Eagle.org>

WELDING CONSUMABLE CERTIFICATE

Report No.: 7337695

Port of: Busan Port

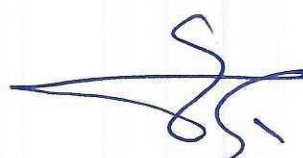
Date: 18 June 2026

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF
 ESAB CK CORPORATION
 ATTEND THEIR PLANT AT CHANGWON, KOREA, REPUBLIC OF
 ON 01 December 2025, AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND
 ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE
 INITIAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH
 WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE
 TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE
 FLUX CORED ARC WELDING SECTION:

TRADE NAME	SPECIFICATION	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	SIZE
Dual Shield Prime 81-K2LT	ABS	5Y400SA, H5	CO2 100%	ALL	DC (+)	1.2 mm
		Manufacturer guarantee ReH Min. 420 MPa & CVN Min. 47 J at -40C after PWHT 565C x 400 min.				
		5YQ460SA, H5	CO2 100%	ALL	DC (+)	1.2 - 1.4 mm
		Manufacturer guarantee ReH Min. 460 MPa & CVN Min. 47 J at -40C after PWHT 565C x 400 min.				




Electronically Signed By
 Park, Young-Hae, Busan Port
 Surveyor

Note: This Certificate evidences compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a fuller description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of American Bureau of Shipping who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.